



Technical Data Sheet

BRADY B-731 MATTE BLACK LASER MARKABLE STATIC DISSIPATIVE POLYIMIDE LABEL STOCK

TDS No B-731

Effective Date: July 15, 2017

Description:

GENERAL

Print Technology: Laser Markable

Material Type: Topcoated 2.0 mil polyimide film

Finish: Matte Black

Adhesive: Static Dissipative Permanent Acrylic

APPLICATIONS

B-731 is designed to meet the requirements for pre-process labeling of printed circuit boards and electronic components when marked with standard IR lasers. The product can be used for auto-dispensing applications and can meet small font requirements when used with a high resolution laser marking system.

RECOMMENDED LASER SPECIFICATIONS

IR Laser systems operating at 10 W or greater are recommended for this product when operating at near to mid IR regions. Typical systems are classified as Class IV lasers and include 980 nm diode lasers, Nd:YAG lasers at 1064 nm, and CO₂ lasers operating between 9.6 and 10.6 μm. These systems will all produce strong contrasting marks when using appropriate power and writing speeds.

AGENCY APPROVAL

Brady B-731 is UL Recognized to UL969 Labeling and Marking Standard when marked with an IR Laser. See UL file MH17154 for specific details.

SPECIAL FEATURES

B-731 is constructed with a static dissipative adhesive. This product has adhesive surface resistivity values in the recommended range for dissipative ESD packaging materials as defined by ANSI/ESD S541-2008 (between 10⁴ and 10¹¹ ohms).

B-731 meets the requirements of MIL-STD-202G, Method 215K.

B-731 is designed to withstand multiple cycles of harsh condition washes for printed circuit boards.

Details:

PHYSICAL PROPERTIES	TEST METHODS	TYPICAL RESULTS
Thickness	ASTM D1000 -Substrate (topcoated film) -Adhesive -Total (excluding liner)	0.0033 inch (0.084 mm) 0.0015 inch (0.038 mm) 0.0048 inch (0.122 mm)
Adhesion to: -Stainless Steel	ASTM D1000 20 minute dwell	50 oz/in (55 N/100 mm)

	24 hour dwell	59 oz/in (65 N/100 mm)
Tack	ASTM D 2979 Polyken™ Probe Tack 1 second dwell	41 oz (1150 g)
Drop Shear	PSTC-7 1/2" x 1"	> 100 hours
Dielectric Strength	ASTM D1000	12,000 volts
Adhesive Surface Resistivity	EOS/ESD STM11.11	1.1 x 10 ⁸ ohms/sq

Performance properties tested on B-731 samples that were laser marked using a 10 W laser diode laser marking system. Laser marked B-731 samples were laminated to aluminum and allowed to dwell 24 hours before exposure to the indicated environmental conditions.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS
Short Term High Service Temperature	80 seconds at various temperatures	No visible effect to label or printed image at 572°F (300°C); no visible effect to label, printed image discolors slightly at 608°F (320°C); at 662°F (350°C) no visible effect to label, printed image moderately discolored, adhesive discolored at label edge, print still legible and label remains functional.
	5 minutes at various temperatures	No visible effect to label or printed image at 500°F (260°C); no visible effect to label, printed image discolors slightly at 518°F (270°C); at 572°F (300°C) no visible effect to label, printed image moderately discolored, print still legible and label remains functional.
	2 hours at various temperatures	No visible effect to label or printed image at 338°F (170°C); no visible effect to label, printed image discolors slightly at 428°F (220°C); at 500°F (260°C) no visible effect to label, printed image severely discolored, print still legible and label remains functional.
Long Term High Service Temperature	1000 hours at various temperatures	No visible effect to label or printed image at 212°F (100°C); no visible effect to label, printed image discolors slightly at 266°F (130°C); at 320°F (160°C) no visible effect to label, printed image moderately discolored, print still legible and label remains functional.

Low Service Temperature	1000 hours at -94°F (-70°C)	No visible effect to label or printed image
Humidity Resistance	1000 hours at 100°F (38°C)/95%RH	No visible effect to label or printed image
UV Light Resistance	ASTM G155, cycle 1, Dry 1000 hours in Q-Sun Xenon Test Chamber	No visible effect to label, printed image discolors slightly, print still legible and label remains functional.
Weatherability*	ASTM G155, Cycle 1 1000 hours in Xenon arc Weather-Ometer®	No visible effect to label or printed image
Salt Fog Resistance	ASTM B117 1000 hours in 5% salt fog solution chamber	No visible effect to label or printed image
Abrasion Resistance	Taber Abraser, CS-10 grinding wheels, 500 g/arm (Fed. Std. 191A, Method 5306)	Printed image legible after 100 cycles
Chemical Vapor Phase Resistance	Labels adhered to epoxy PC board and exposed to the vapor of the boiling chemical for 10 minutes and then rubbed with a cotton swab saturated with the chemical for 10 rubs Ionox® 3955 Micronox® MX2501	No visible effect to label or printed image No visible effect to printed image, color of label slightly faded

*B-731 is not recommended for outdoor use.

PERFORMANCE PROPERTY	CHEMICAL RESISTANCE
-----------------------------	----------------------------

B-731 samples were laser marked using a 10 W laser diode laser marking system, then laminated to FR-4 epoxy PC board. After 24 hr dwell, test samples were immersed in the test fluids for 10 minutes, then rubbed 10 times with a cotton swab saturated with the test fluid.

CHEMICAL REAGENT	SUBJECTIVE OBSERVATION OF VISUAL CHANGE		
	EFFECT TO LABEL	LASER MARKED IMAGE	
		WITHOUT RUB	WITH RUB
Kyzen Corp. 15% Aquanox® A4625 at 140°F (60°C)	No visible effect	1	1
Kyzen Corp. 17% Aquanox® A4520 at 140°F (60°C)	No visible effect	1	1
Kyzen Corp. 10% Aquanox® A4638 at 150°F (65°C)	No visible effect	1	1

Kyzen Corp. 20% Aquanox® A4703 at 145°F (63°C)	No visible effect	1	1
Zestron, 15% Atron® AC205 at 150°F (65°C)	No visible effect	1	1
Zestron, 15% Atron® AC207 at 150°F (65°C)	No visible effect	1	1
Zestron, 15% Vigon® A201 at 150°F (65°C)	No visible effect	1	1
Zestron, 15% Vigon® N600 at 150°F (65°C)	No visible effect	1	1
Isopropyl Alcohol 99% at 180°F (82°C)	No visible effect	1	1
Deionized water at 212°F (100°C)	No visible effect	1	1

Rating Scale:

1=no visible effect

2=slight smear or print removal, detectable but minimal smear

3=moderate smear or print removal (print still legible)

4=severe smear or print removal (print illegible or just barely legible)

5=complete print removal

PERFORMANCE PROPERTY	TEST METHOD
Solvent Resistance	MIL-STD-202G, Method 215K

B-731 samples were laser marked using a 10 W laser diode laser marking system, then laminated to FR-4 epoxy PC board. Labels were printed with alphanumeric and barcodes. Test samples were subjected to 3 cycles of 3 minute immersions immediately followed by a toothbrush rub after each immersion.

TEST FLUID	LASER MARKED IMAGE
Solvent A 1 part IPA, 3 parts mineral spirits	Meets requirement
Solvent C Terpene Defluxer	Meets requirement
Solvent D Saponifier @ 70°C	Meets requirement

Shelf Life:

Two years when stored in its original packaging in an environment below 80°F (27°C) and 80%RH.

Trademarks:

ANSI: American National Standards Institute (U.S.A.)

ASTM: American Society for Testing and Materials (U.S.A.)

PSTC: Pressure Sensitive Tape Council (U.S.A.)

Polyken™ is a trademark of Testing Machines Inc.

Aquanox® is a registered trademark of the Kyzen Corporation
Atron® is a registered trademark of the Zestron Corporation
Ionox® is a registered trademark of the Kyzen Corporation
Micronox® is a registered trademark of the Kyzen Corporation
Vigon® is a registered trademark of the Zestron Corporation
Weather-Ometer® is a registered trademark of Atlas Material Testing Technology LLC
UL: Underwriters Laboratories Inc. (U.S.A.)
All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

WARRANTY

Brady products are sold with the understanding that the buyers will test them in actual use and determine for themselves their adaptability to their intended uses. Brady warrants to the buyers that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the product shown to Brady's satisfaction to have been defective at the time Brady sold it. This warranty does not extend to any persons obtaining the product from the buyers. This warranty is in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose, and of any other obligations or liability on Brady's part. Under no circumstances will Brady be liable for any loss, damage, expense, or consequential damages of any kind arising in connection with the use, or inability to use, Brady's products.

Copyright 2017 Brady Worldwide, Inc. | All Rights Reserved
Material may not be reproduced or distributed in any form without written permission.

Brady North America | 6555 W. Good Hope Rd | Milwaukee, WI 53223 | USA | Tel: 414-358-6600 | Fax: 800-292-2289